

Dascolene 829

Extreme pressure high lubricity dual purpose neat cutting oil

APPLICATION

Dascolene 829 is suitable for use in medium duty metal cutting operations on medium tensile steels and all non-ferrous metals on a wide range of machinery, including automatics.

Dascolene 829 is a light coloured, dual purpose oil that can be used for machining and lubrication systems where a low viscosity oil is required.

Dascolene 829 is formulated with a high lubricity synthetic ester and chlorinated EP additive.

ADVANTAGES

- Enhanced lubricity and EP additives
- Highly economical
- Inhibited to prevent staining of copper alloys
- Oxidation inhibitors maximize oil life and prevent formation of gums and residues
- Multi-purpose oil
- Light colour
- Based on high quality mineral oil of low aromatic content

RECOMMENDATIONS FOR USE

Dascolene 829 is designed to be used as supplied.

Dascolene 829 is safe to use on most metals and is inhibited to prevent staining of copper based alloys and to prevent oxidation.

STORAGE

Dascolene 829 should always be stored indoors and protected from extremes of temperature.

TYPICAL PHYSICAL PROPERTIES

Test	Typical Value
Appearance	Clear straw liquid
Specific Gravity	0.874
Viscosity @ 40°C	17.5 mm ² /S
Ester	Yes
Sulphur	No
Anti-Friction	No
Chlorine	Yes

HEALTH & SAFETY

Health and Safety Data Sheets are supplied to customers to comply with Section 6 of the Health and Safety at Work Act 1974, and should be closely studied prior to handling or use of the product. Copies are available from your Technical Health and Safety Officer. Various other advisory publications are available from the Health and Safety Executive and Her Majesty's Stationery Office.

All data given in this Product Data Sheet are typical of this material. It does not however constitute a specification. We reserve the right to modify products without prior notice. All products, services and information supplied are provided upon the terms of our standard Conditions of Sale from time to time in force.

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